

Hydraulic Broaching Machine 雙軸平面拉床

機械規格 Item No.	YS-600-2	YS-800-2	YS-1000-2	YS-1200-2
扳手適用尺寸 Spanner Size (mm)	6~22mm	6~32mm	6~36mm	6~36mm
行程 Stroke(mm)	600 mm	800 mm	1000 mm	1200 mm
上升速度 Oil cylinder lifting speed (mm/sec)	0~329 mm/s	0~329 mm/s	0~329 mm/s	0~329 mm/s
下降速度 Oil cylinder descending speed (mm/sec)	0~144	0~144	0~144	0~144
操作壓力 Operating pressure (kg/cm ²)	30~140kg/cm ²	30~140kg/cm ²	30~140kg/cm ²	30~140kg/cm ²
電壓 Voltage	AC220/380	AC220/380	AC220/380	AC220/380
馬達 Motor (HP)	5HPx2	7.5HPx2	7.5/10HPx2	10HPx2
工作方向 Operating Type	直立式Vertical	直立式Vertical	直立式Vertical	直立式Vertical
工作模式 Operating Method	自動/手動 Automatic, Manual			
工作油容量 Working Oil capacity	450	450	550	600
重量 Body weight (kg)	4500kg	5000kg	5500kg	6000kg
外型規格 Size (mm)	2150x2120x2180	2150x2120x2380	2150x2120x2780	2150x2120x3200
模寬 Mold Size (mm)	430(L)x350(W)	430(L)x350(W)	430(L)x350(W)	430(L)x350(W)
工作台尺寸 Work Table (mm)	1600(L)x550(W)	1600(L)x550(W)	1600(L)x550(W)	1600(L)x550(W)

特點：

1. 適合各種零件之外徑（齒），內徑（齒）拉削，一次完成所需尺寸，減少搬運時間。
2. 速度快，精度高，定位準確。
3. 操作簡單，控制容易，一學就會。
4. 具自動除屑功能。
5. 壓力及速度均可依所需工件自由調整。
6. 模具加工，送料均可依工作條件量身訂作。
7. 單人操作，工作量为單軸平面拉床兩倍，省時省工。

Features:

1. Suitable for external and internal broaching. You can produce all kind of size that you need in one time to save the time of transport.
2. Quick speed, high processing precision, and precise positioning.
3. Easy to operate and control.
4. Pneumatic self cleaning metal chip function.
5. Pressure and speed can be adjusted freely by optional requirement of the work pieces.
6. Machine specification also can be designed by optional requirement of the users.
7. You can operate by yourself, the efficiency is double to Hydraulic Broaching Machine, time-saving and labor-saving.



Hydraulic Broaching Machine 單軸平面內齒拉床

機械規格 Item No.	YS-600	YS-800	YS-1000	YS-1200	YS-2000
扳手適用尺寸 Spanner Size (mm)	6~22mm	6~32mm	6~36mm	6~50mm	6~100mm
行程 Stroke(mm)	600 mm	800 mm	1000 mm	1200 mm	2000 mm
上升速度 Oil cylinder lifting speed (mm/sec)	0~329 mm/sec	0~329 mm/sec	0~329 mm/sec	0~329 mm/sec	0~329 mm/sec
下降速度 Oil cylinder descending speed (mm/sec)	0~144 mm/sec	0~144 mm/sec	0~144 mm/sec	0~144 mm/sec	0~144 mm/sec
操作壓力 Operating pressure (kg/cm ²)	30~140kg/cm ²	30~140kg/cm ²	30~140kg/cm ²	30~140kg/cm ²	30~140kg/cm ²
電壓 Voltage	AC220/380	AC220/380	AC220/380	AC220/380	AC220/380
馬達 Motor (HP)	5HPx2	7.5HP	7.5/10HP	10HP	15/20HP
工作方向 Operating Type	直立式Vertical	直立式Vertical	直立式Vertical	直立式Vertical	直立式Vertical
工作模式 Operating Method	自動/手動/半自動 Automatic, Manual, Semi-Automatic				
工作油容量 Working Oil capacity	450	450	500	500	500
重量 Body weight (kg)	2500	2500	3800	3800	5500
外型規格 Size (mm)	1740x1900x2320	1740x1900x2520	1740x1900x2920	1740x1900x3420	2540x2350x4900
模寬 Mold Size (mm)	500(L)x350(W)	500(L)x350(W)	500(L)x350(W)	500(L)x350(W)	500(L)x350(W)
工作台尺寸 Work Table (mm)	1270(L)x520(W)	1270(L)x520(W)	1270(L)x520(W)	1270(L)x520(W)	1270(L)x520(W)

特點：

1. 此機種分為單軸平面拉床，單軸平面內孔兩用拉床。
2. 適合各種零件之外徑（齒），內孔（齒）拉削。
3. 速度快，精度高，定位準確。
4. 具自動除屑功能。
5. 壓力及速度均可依所需工件自由調整。
6. 模具加工，送料均可依工作條件量身訂作。

Features:

1. Two type option: 1) Plane broaching 2) Plane and Inner Hole broaching.
2. Suitable for external and internal broaching.
3. Quick speed, high processing precision, and precise positioning.
4. pneumatic self cleaning metal chip function.
5. Pressure and speed can be adjusted freely by optional requirement of the work pieces.
6. Machine specification also can be designed by optional requirement of the users.

